

PC 100 UF BLACK POLYCARBONATES



PRODUCT DESCRIPTION

PC Unfilled Black

FEATURES

- Excellent Impact Strength
- Medium Flow
- Excellent Mechanical

APPLICATIONS

- Electrical & Electronic

TYPICAL PROPERTIES	TEST METHOD	UNIT	TYPICAL VALUES
PHYSICAL PROPERTIES			
Density	D-792	g/cc	1.19
Ash Content / Reinforcement	D-5630	%	NA
Melt Flow Index	D-1238	g/10min	10
Shrinkage	D-1299	%	0.3 - 0.5
MECHANICAL PROPERTIES			
Tensile Strength Yield	D-638	MPa	60
Elongation Break	D-638	%	20
Flexural Strength,	D-790	MPa	70
Flexural Modulus	D-790	MPa	2000
Impact Strength (IZOD Notched)	D-256	Kg cm/cm	65
THERMAL PROPERTIES			
Heat Deflection Temperature - Method B	D-648	°C	115
Vicat Softening Temperature @ 50N	D-1525	°C	120

Ravago Manufacturing India Pvt Ltd.

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Format No: F-QC-20

 www.ravagomi.com

Rev.No:01

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TYPICAL PROPERTIES	TEST METHOD	UNIT	TYPICAL VALUES
FLAMMABILITY			
Flame Rating	UL 94	-	NA
Glow Wire Testing	IEC 60695-2-12	°C	650

INJECTION MOLDING CONDITIONS			
Mold Temperature		°C	80 to 90
Rear Temperature		°C	240 to 250
Middle Temperature		°C	250 to 260
Front Temperature		°C	260 to 270
Nozzle Temperature		°C	270 to 280

Drying Conditions

Material can be dried for 2-3 hours at 90 - 100°C.

HANDLING AND STORAGE

Handling: Maintain good housekeeping. Spilled materials may create a slipping hazard. Remove dust from settling areas to prevent any secondary potential dust explosion or fire hazards. Electrostatic charge may build up during handling. Grounding of equipment is recommended.

Storage: Store in a dry place and away from direct sunlight or heat sources.

DISPOSAL CONSIDERATIONS

Disposal Method: It must be disposed of in accordance with Federal, State and local environmental control regulations.

The data and information contained herein are typical average values, based on our current level of knowledge and experience, and do not constitute sales specifications. No liability, warranty or guarantee of product performance is created by this document. It is the buyer's responsibility to inspect and test our products in order to determine the suitability for the buyer's application.

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